

# Welding Electrodes

## Super Strength X1000 Stainless Steel Electrode FOR WELDING ALL STEELS

The absolute ultimate computer-engineered, high alloy electrode for welding every known grade of steel using every known stick electrode power source. The first truly AC-DC mineral-coated high alloy that can be used by anyone, regardless of prior welding experience. Superior combination of tensile strength and elongation, together with an arc so ionized you cannot short it out.

- Use any AC or DC constant current power source designed for stick welding.
- On DC, use reverse polarity.
- 128,000 PSI



44556-F	3/32"	1/2 lbs.	\$23.44
44557-F	3/32"	1 lbs.	\$35.80
44559-F	1/8"	11 oz.	\$20.98
44560-F	1/8"	1 lbs.	\$34.56



## High Nickel 99% Electrode (Machinable) NON-CONDUCTIVE FLUX COATING

Ideally suited for welding of all grades of gray cast iron, particularly thin sections & welds requiring highest possible machinability.

- Use AC or DC power source. On DC use reverse or straight polarity.
- 55,000 PSI.
- BHN 155.



45300-F	3/32"	1/2 lbs.	\$59.26
45400-F	1/8"	1/2 lbs.	\$59.26



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## Hard Cast Iron Electrode (Non-Machinable) NON-CONDUCTIVE FLUX COATING

Specially developed for welding dirty, heat-affected, contaminated and oxidized cast iron. For all cast iron repair welding not requiring machinable weld metal. Will bond to severely contaminated or oxidized cast iron surfaces due to its combination of arc drive, flux coating and weld metal composition. As such, it is ideally suited to the cladding of heat oxidized or oil impregnated castings, prior to joining with high nickel alloys. Use also for welding broken cast iron where machinability of the weld is not required.

- Use DC reverse (+) or straight polarity, or AC.
- 62,000 PSI.
- Rockwell C39.



43400-F	1/8"	4 oz.	\$11.10
43401-F	1/8"	1 lbs.	\$19.74



## Supercote Hardfacing Electrodes MODERATE IMPACT & ABRASION

Supercote is an excellent general purpose low cost hard surfacing rod for surfaces subjected to abrasive wear and impact. Crack resistant deposits can be forged.

- Hardness: RC 52-58.
- Use AC or DC reverse polarity.



42405-F	5/32"	5 lbs.	\$38.26
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## Gas Welding and Cutting Kit "Victor" Type

- Torch Handle
- Oxygen Regulator Acetylene Regulator
- Cutting Attachment
- Cutting Nozzle No. 2
- Welding Nozzles (No. 0, No. 2 & No. 4)
- Twin Hose: 15' X 1/4" w/ Fittings
- Tip Cleaner, Goggles, Spark Lighter, Spanner



10921 \$99.95

## Auto-Darkening & Solar Power Welding

- Lightweight well-balanced design fully adjustable headgear provides comfort and reduces fatigue
- Shade state: #9-#13 can be adjusted continuously
- Lens darkening reaction is 1/25000s
- Two independent arc sensors
- Working temperature: 23F ~ 130F
- Sensitivity adjustable
- Use for: Welding & grinding
- Auto On/Off power
- Includes replaceable cover lenses
- Power supply: Solar cell and battery
- Replaceable lithium battery-Cr2032



53939A \$69.00