

## Jobber Length Drill Bits High Speed Steel 118° Point

**DRILLCO**

Bright finish drills feature a highly polished flute for fast chip removal.

Black finish drills have received a surface treatment which can reduce chip welding and improve cutting life.



240B-F2

LETTER SIZE	DECIMAL EQUIV.	FLUTE LNG. IN.	O.A.L. INCHES	H.S.S. PRICE
A	0.2340	2-3/4	3-7/8	----
B	0.2380	2-3/4	4	----
C	0.2420	2-3/4	4	----
D	0.2460	2-3/4	4	----
E	0.2500	2-3/4	4	----
F	0.2570	2-7/8	4-1/8	\$3.08
G	0.2610	2-7/8	4-1/8	----
H	0.2660	2-7/8	4-1/8	----
I	0.2720	2-7/8	4-1/8	3.43
J	0.2770	2-7/8	4-1/8	----
K	0.2810	2-15/16	4-1/4	----
L	0.2900	2-15/16	4-1/4	----
M	0.2950	3-1/16	4-3/8	4.22
N	0.3020	3-1/16	4-3/8	4.47
O	0.3160	3-3/16	4-1/2	4.47
P	0.3230	3-5/16	4-5/8	4.92
Q	0.3320	3-7/16	4-3/4	4.97
R	0.3390	3-7/16	4-3/4	5.20
S	0.3480	3-1/2	4-7/8	5.75
T	0.3580	3-1/2	4-7/8	5.98
U	0.3680	3-5/8	5	6.00
V	0.3770	3-5/8	5	6.23
W	0.3860	3-3/4	5-1/8	6.55
X	0.3970	3-3/4	5-1/8	6.70
Y	0.4040	3-7/8	5-1/4	8.20
Z	0.4130	3-7/8	5-1/4	9.05

## Jobber Length Drill Bits with Index

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SIZE	MODEL	RANGE	ITEM #	PRICE
29 pc.	H.S.S. Black	1/16 - 1/2 by 64ths.	200A29	\$79.16
29 pc.	H.S.S. Bright	1/16 - 1/2 by 64ths.	200B29	79.21
29 pc.	H.S.S. Black with 3/8" reduced shank	1/16 - 1/2 by 64ths.	1035N29	110.39
29 pc.	Cobalt Gold	1/16 - 1/2 by 64ths.	500A29	161.89
115 pc.	H.S.S. Bright	1/16 - 1/2 by 64ths. + A - Z & #1 - #60	200B0115	244.44

WIRE SIZE	DECIMAL EQUIV.	FLUTE LNG. IN.	O.A.L. INCHES	H.S.S. PRICE
1	0.2280	2-5/8	3-7/8	\$2.33
2	0.2210	2-5/8	3-7/8	2.33
3	0.2130	2-1/2	3-3/4	2.17
4	0.2090	2-1/2	3-3/4	2.17
5	0.2055	2-1/2	3-3/4	2.17
6	0.2040	2-1/2	3-3/4	2.17
7	0.2010	2-7/16	3-5/8	1.98
8	0.1990	2-7/16	3-5/8	1.98
9	0.1960	2-7/16	3-5/8	1.98
10	0.1935	2-7/16	3-5/8	1.98
11	0.1910	2-5/16	3-1/2	1.85
12	0.1890	2-5/16	3-1/2	1.85
13	0.1850	2-5/16	3-1/2	1.77
14	0.1820	2-3/16	3-3/8	1.70
15	0.1800	2-3/16	3-3/8	1.70
16	0.1770	2-3/16	3-3/8	1.70
17	0.1730	2-3/16	3-3/8	1.70
18	0.1695	2-1/8	3-1/4	1.57
19	0.1660	2-1/8	3-1/4	1.57
20	0.1610	2-1/8	3-1/4	1.57
21	0.1590	2-1/8	3-1/4	1.47
22	0.1570	2	3-1/8	1.47
23	0.1540	2	3-1/8	1.23
24	0.1520	2	3-1/8	1.23
25	0.1495	1-7/8	3	1.23
26	0.1470	1-7/8	3	1.15
27	0.1440	1-7/8	3	1.15
28	0.1405	1-3/4	2-7/8	1.12
29	0.1360	1-3/4	2-7/8	1.02
30	0.1285	1-5/8	2-3/4	1.02
31	0.1200	1-5/8	2-3/4	1.02
32	0.1160	1-5/8	2-3/4	1.02
33	0.1130	1-1/2	2-5/8	1.02
34	0.1110	1-1/2	2-5/8	1.02
35	0.1100	1-1/2	2-5/8	1.02
36	0.1065	1-7/16	2-1/2	1.02
37	0.1040	1-7/16	2-1/2	1.02
38	0.1015	1-7/16	2-1/2	1.02
39	0.0995	1-3/8	2-3/8	1.02
40	0.0980	1-3/8	2-3/8	1.02
41	0.0960	1-3/8	2-3/8	1.02
42	0.0935	1-1/4	2-1/4	1.02
43	0.0890	1-1/4	2-1/4	1.02
44	0.0860	1-1/8	2-1/8	1.02
45	0.0820	1-1/8	2-1/8	1.10
46	0.0810	1-1/8	2-1/8	1.10
47	0.0785	1	2	1.10
48	0.0760	1	2	1.10
49	0.0730	1	2	1.10
50	0.0700	1	2	1.10
51	0.0670	1	2	1.10
52	0.0635	7/8	1-7/8	1.10
53	0.0595	7/8	1-7/8	1.10
54	0.0550	7/8	1-7/8	1.10
55	0.0520	7/8	1-7/8	1.10
56	0.0465	3/4	1-3/4	1.10
57	0.0430	3/4	1-3/4	1.27
58	0.0420	11/16	1-5/8	1.27
59	0.0410	11/16	1-5/8	1.27
60	0.0400	11/16	1-5/8	1.27